



HYGIENE

US20123B | Oh So Sweet Sugar Lip Scrub

An anhydrous scrub for smooth lips



Gel



NATURALITY PROFILE according to ISO 16128 norm

Exfoliating effect

Moisturizing

Restructuring effect

A	Glycerin AQUAXYL™ D&C Red No.33 SEPIMAX ZEN™	42.20% 1.50% 0.0001% 0.30%
B	EMOGREEN™ L19 DUB ESTOLINE®* Organic Virgin Raspberry Seed Oil** SEPIlift™ DPHP	1.00% 0.50% 0.50% 1.00%
C	Granulated Sugar	53.00%

Pink gel with sugar scrub particles / Packaging: Jar

pH: N/A / **VISCOSITIES:** **1M** at RT: 225,000 cps Brookfield LV64 @1.5rpm

Recovery at RT (after 1M at 45°C): 220,000 cps Brookfield LV64 @1.5rpm

STABILITY: Passed 3 months at RT & 45°C, 3 F/T cycles -5°C/+40°C

FORMULATION ADVICES: Laboratory scale - 300g - Defoculator

Combine phase A ingredients and mix well at 1000 rpm with a dispersing blade (Note: Hydrating Sepimax Zen into glycerin is very slow process - using vacuum and homogenizer will speed up the swelling of sepimax zen in glycerin). Heat phase B to 60 °C and mix well to obtain a clear oil.

Combine phase A and phase B together with a dispersing blade at 1,500 rpm to obtain a uniform gel. Slow down mixing speed to 100 rpm and use an anchor propeller and add phase C.

This exfoliating sugar lip scrub glides on the lips and helps remove dead or flaky skin

Extra restructuring effect with film formers and actives!

SEPIMAX™ ZEN thickens glycerin and helps suspend scrub particles

(Polyacrylate Crosspolymer-6) Pre-neutralized powder polymeric thickener providing **oil stabilizing effect**, particle suspension, electrolytes resistance and **film-forming effect**. It imparts **rich, velvet and elegant skin feel**.

DUB ESTOLINE®* comforting ester contributes to the **comforting film forming effect with a non-sticky texture** (Ethylhexyl polyhydroxystearate)

A highly structured liquid polymer ester with a surprising **honey-like yet non-sticky texture**.

EMOGREEN L19** natural emollient gives a **fresh and gliding touch, with a soft afterfeel**. (C15-19 Alkane (Plant-based & Renewable))

EMOGREEN™ L19 is a non polar alkane, biodegradable and bio-sourced emollient. It's **THE alternative to silicone oils**.

Organic Virgin Raspberry Seed Oil ** provides an **antioxidant effect with a good conditioning effect** (Rubus Idaeus (Raspberry) Seed Oil)

High content in alpha and gamma tocopherols (Vitamin E), Vitamin A, Omega-3 and Omega-6. **Perfect for dry and damaged skin**.

A combination of 2 active ingredients to moisturize, smooth and plump the lips:

SEPIlift™ DPHP lipoamino acid boosts natural collagen fibers, **reduces wrinkles and plumps the lips** - tested *in vivo* on lips (Dipalmitoyl Hydroxyproline)

AQUAXYL™ natural plant sugars complex boosts **skin hydration and smoothes skin surface** (Xylitylglicoside & Anhydroxylitol & Xylitol)

ADDITIONAL INGREDIENTS: Glycerin (Natural Sourcing) / D&C Red No.33 (SENSIENT) / Sugar: Extra Fine, Granulated (Imperial-Savannah LP)

* Stearinerie Dubois's and **SOPHIM's products distributed in the US by SEPPIC Inc.

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